

## **IN THE SPECIFICATION**

**After par. [0021] of the published application, insert:**

### **BRIEF DESCRIPTION OF THE FIGURES**

Figure 1 describes such a method for using the controlled micro-sparking regime.

Figure 2 indicates the current changes.

Fig. 3 shows graphs demonstrating that if the anodizing conditions are too strong, the controlled micro-sparking regime will not be reached as there will be flames instead of micro-sparks (curve a) generating much light and often accompanied by strong noise or there will be break-downs of the coating (curve b) or both effects.